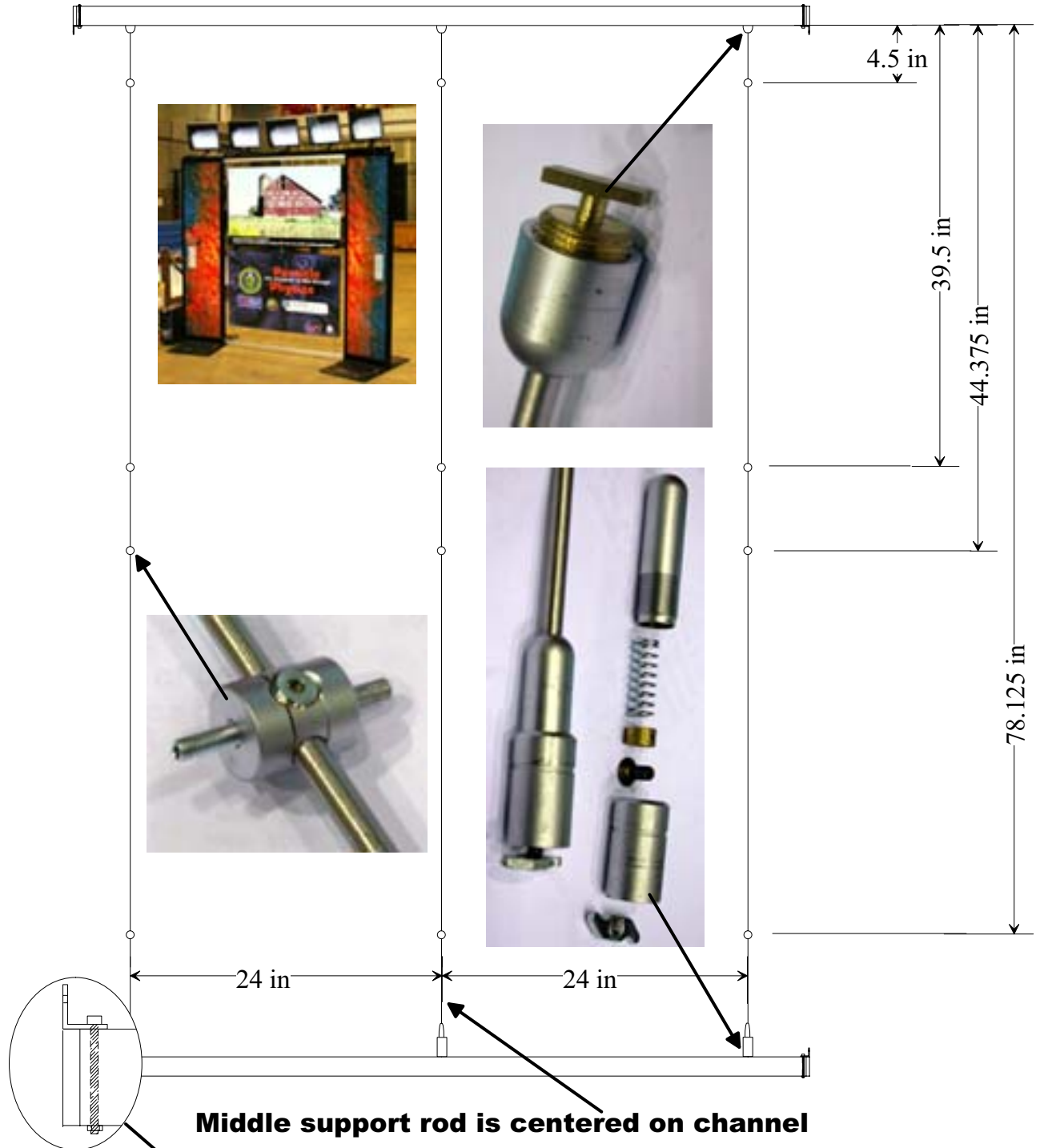# Display System Assembly

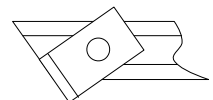**Use thread locking compound on all screws and inserts.**
**Use epoxy when locking supports in the top and bottom channels.**
**Screw studs into picture supports using thread locking compound.**
**Tighten all parts securely.**

4.5 in

39.5 in

44.375 in

78.125 in

24 in

24 in

**Middle support rod is centered on channel**

**Drill mounting hole through channel and attach "L" bracket
with stainless or plated M5 x 40 socket head bolt & nut.**

**Top View of "L" bracket**